# THE EUCLID CHEMICAL COMPANY



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# **EUCO DIAMOND HARD**

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# LIQUID DENSIFIER AND SEALER

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**EUCO DIAMOND HARD** sealer is a proprietary blend of siliconate polymers which penetrate concrete surfaces providing an increase in abrasion resistance and a reduction in the surface absorption of liquids. The product reacts with elements in the concrete surface to impart a low sheen which enhances the appearance of the concrete surface. EUCO DIAMOND HARD is water based and V.O.C. compliant. It generally dries tack free in 2 to 4 hours at 70°F (21°C) @ 50% RH.

# **PRIMARY APPLICATIONS**

- Interior or exterior
- Warehousefloors
- Commercial floors
- Manufacturing plants
- · Residential garages and basements
- Distribution centers

# **FEATURES/BENEFITS**

- Reduces porosity and increases hardness of the concrete surface
- V.O.C. compliant
- Resists penetration of oil and many chemicals
- Minimizes tire marks and enables them to be more easily removed
- Equipment can be cleaned with water
- Can be applied to fresh, new or existing concrete
- Low sheen enhances the appearance of concrete surface
- Will not blush
- Compatible with bond breakers for tilt-up projects.

#### **PACKAGING**

EUCO DIAMOND HARD is packaged in 55 gal (208 liter) drums, 5 gal (18.9 liter) pails and 6/1 gal (3.8 liter) units per case.

## **TECHNICAL INFORMATION**

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Typical Performance	
<b>Drying Time:</b>	
Light Foot Traffic	4-6 hours
Wheel Traffic	24 hours
Full Cure	48 hours

Shelf Life: 2 years in original, unopened package.

This product meets V.O.C. contents in accordance to EPA 40 CFR Part 59 Table I Subpart D for Concrete Protective Coatings with a maximum V.O.C. content of 400 g/l.

#### **APPEARANCE**

EUCO DIAMOND HARD is a clear liquid which dries transparent. After placing, the color of the concrete may initially appear darker than the surrounding concrete. As the sealer cures and dries out, the treated concrete will gradually increase in tightness with a subsequent increase in gloss. If additional immediate gloss is desired, the floor may be dry buffed with a buffing pad after the sealer has cured for 24 hours.

# **COVERAGE**

One gallon of EUCO DIAMOND HARD will cover 200-250 ft²/gal (18.6-23.3 m²/liter) of steel troweled surface depending on the porosity of that surface. When EUCO DIAMOND HARD is used as final treatment on a metallic or mineral aggregate hardened surface (ACI 302, Class 6) the coverage may be greater than indicated above. For other concrete floors (ACI 302, Class 1-5) coverage is still dependent upon the final surface texture.



#### **DIRECTIONS FOR USE**

**Mixing-**EUCO DIAMOND HARD should be used directly from the container and requires no pre-mixing or blending.

#### **New Concrete**

Surface Preparation- Cure the concrete by a wet or sheet cure method in accordance with ASTM C-171, or with KUREZ DR VOX from The Euclid Chemical Company. For colored (dry shake) floors, cure with Burlene (TM) or other suitable non-marking sheet cure. New concrete should cure seven (7) days or longer. For fast track projects, reduce the wet cure time. Allow concrete to air dry a minimum of 24 hours prior to application of EUCO DIAMOND HARD. Insufficient drying of the concrete will prevent full penetration of EUCO DIAMOND HARD, reducing its effectiveness.

Application-Apply the EUCO DIAMOND HARD by broom or low pressure sprayer. Keep the entire surface of the concrete wet with EUCO DIAMOND HARD for a minimum of 30 minutes. The material may be broomed around on the surface to ensure good coverage. As the EUCO DIAMOND HARD begins to thicken and gel (but no more than 60 minutes after initial application) broom and squeegee the excess material on to the adjacent floor area next to be treated. If necessary, lightly sprinkle water on the surface to aid in removal. Continue until the entire floor has been treated. Vacuum or squeegee to remove any excess material.

When the owner is ready to take occupancy of the building, but before equipment is placed on the floor, an additional application of EUCO DIAMOND HARD may be applied to increase the chemical and wear resistance of the concrete surface.

**Soff-Cut** Saw Joints-If the floor joints will be cut using the *Soff-Cut* saw method, treat the floor surface with EUCO DIAMOND HARD (including flooding the joints) after the saw cutting operation. The applicator should be sure the excess cement dust remaining after sawcutting has been removed from the concrete surface prior to application of EUCO DIAMOND HARD. After the slab has cured the appropriate number of days, the joints may then be cleaned a final time and the joint filler applied.

The Euclid Chemical Company recommends EUCO 700 control joint filler as an ideal product for interior floor control joints.

### **Existing, Cured Concrete**

**Surface Preparation**-The concrete surface must be clean, dry and free of any contaminant or coating.

Application-For best results EUCO DIAMOND HARD should be applied and scrubbed in using mechanical scrubbers. Select the section of floor for the initial application. Apply EUCO DIAMOND HARD to the concrete surface in a continuous operation at a rate of approximately 200 ft<sup>2</sup>/gal (4.9 m<sup>2</sup>/liter) on steel troweled surfaces. The liquid should be scrubbed into the surface with a mechanical scrubber. In smaller areas and along the perimeter of the slab, a bristle broom may be used. The scrubbing action assists EUCO DIAMOND HARD in penetrating the surface. Keep the surface wet with EUCO DIAMOND HARD at all times during the application process. When the product thickens (but no more than 60 minutes after initial application) the surface should then be squeegeed on to the adjacent floor area next to be treated. Continue until the entire floor area has been treated. Vacuum to remove all excess liquid. The surface may be flushed with water to aid in removal of the excess material.

#### **CLEAN-UP**

Clean brooms, tools and all equipment and sprayers with potable water immediately after use. The residue from application and clean up process is non-toxic.

## PRECAUTIONS/LIMITATIONS

- Allow the product to dry a minimum of 4-6 hours before exposure to traffic.
- Protect EUCO DIAMOND HARD from freezing. In the event of freezing, thaw and stir or agitate before using.
- Do not leave any EUCO DIAMOND HARD residue on the treated concrete surface. Excess hardened material must be removed with a grinder.
- EUCO DIAMOND HARD is not recommended for use as a curing compound. It does not meet the requirements of ASTM C-309 or ASTM C-1315.



Form Euco Diamond Hard-9.01